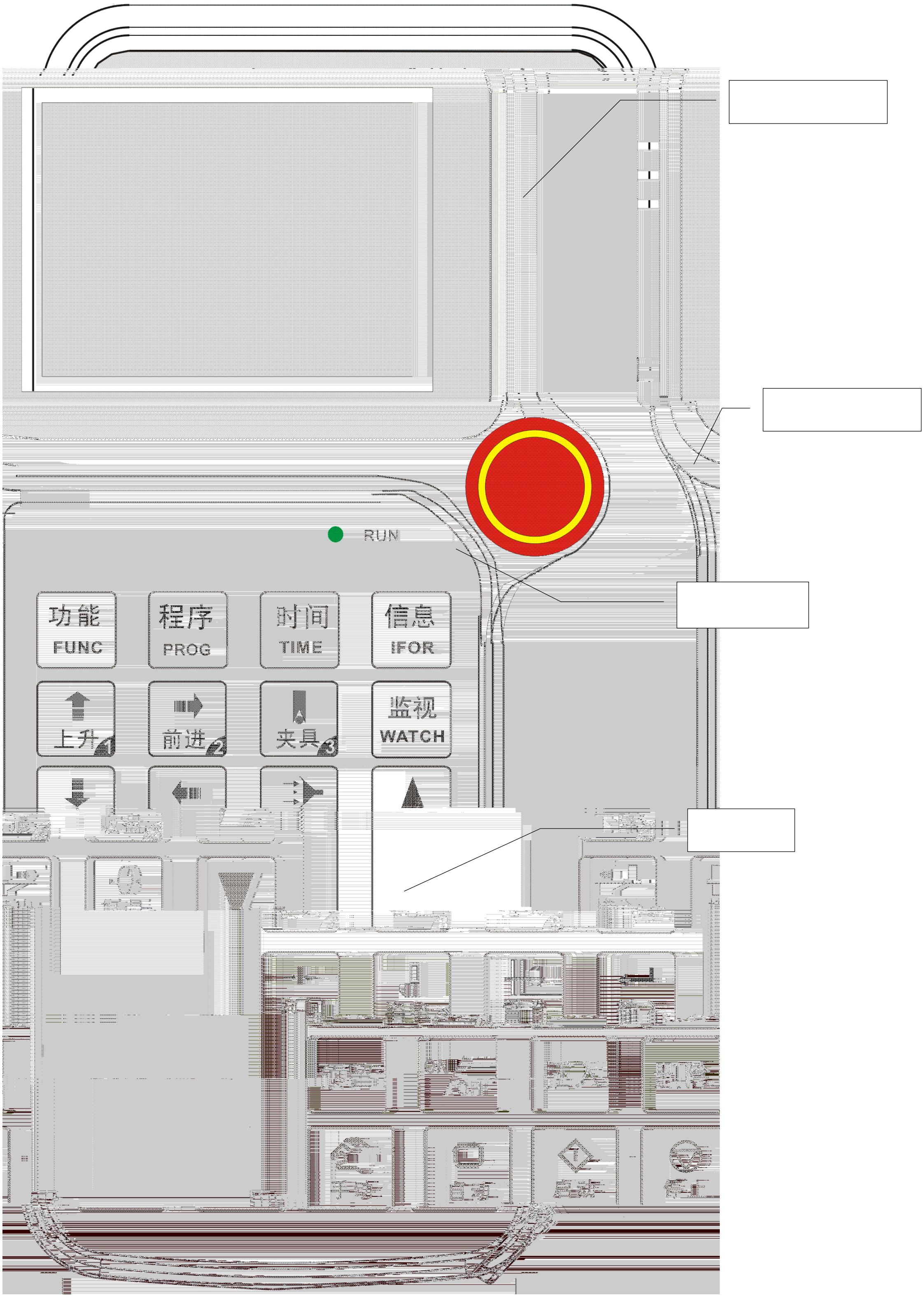
3


RUN
功能
FUNC
程序
PROG
时间
TIME
信息
IFOR
上升
1
前进
2
夹具
3
监视
WATCH

[illegible]

上升 1

下降 4

前进 2

后退 5

姿势 0

横入

横出 8

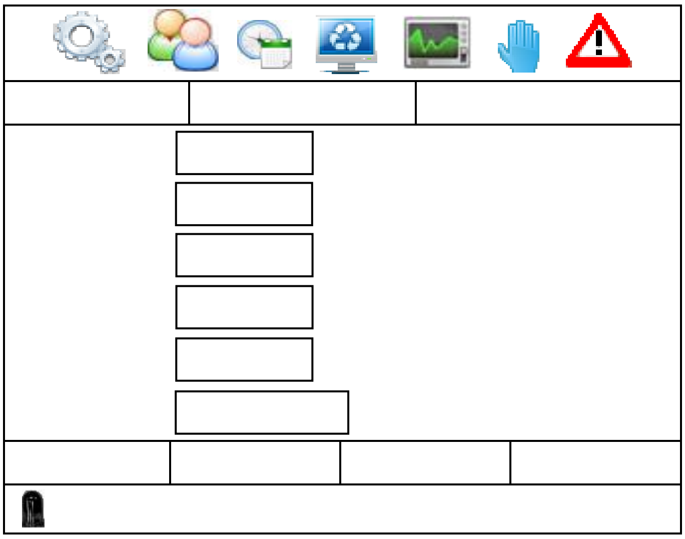
抱具

抱闸

预留

ON/OFF

自动



功能

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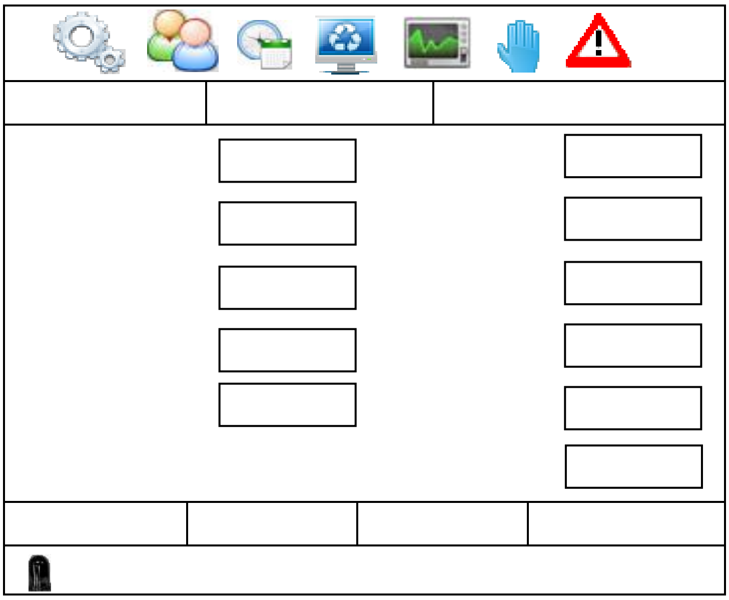
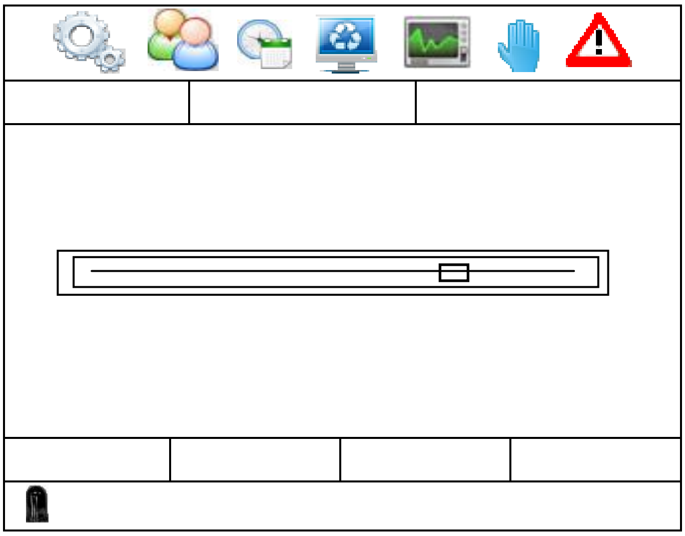


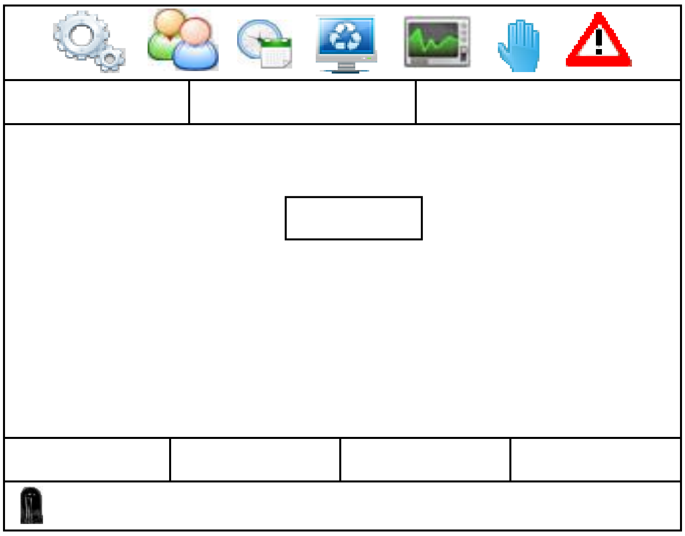
功能

FUNC



5

程序
PROG



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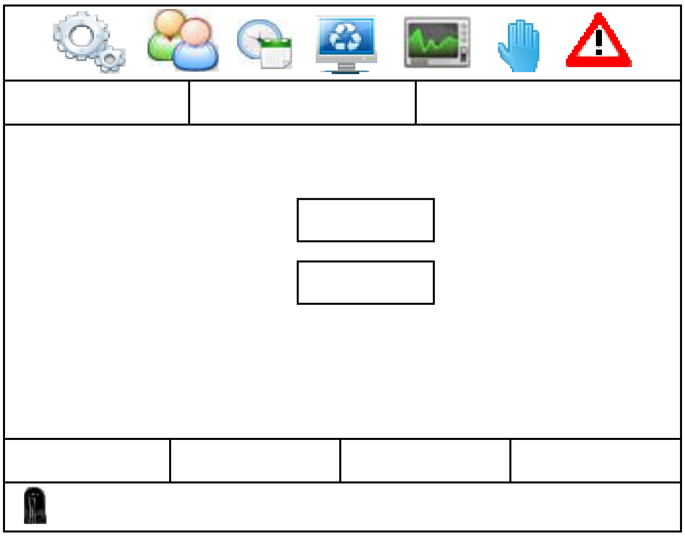
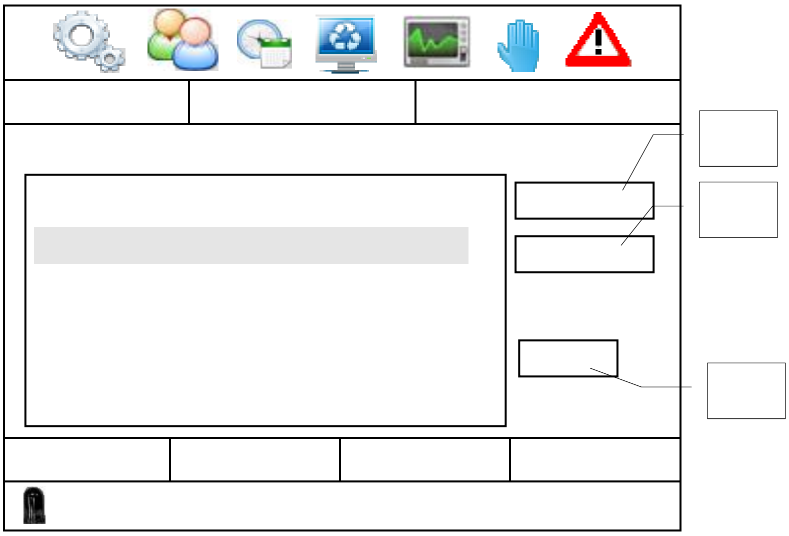


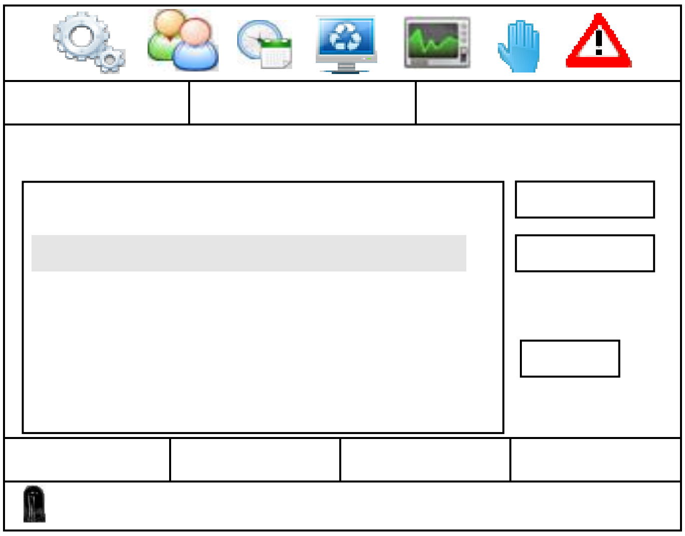
↵ 输入

↵ 输入



插入 INS

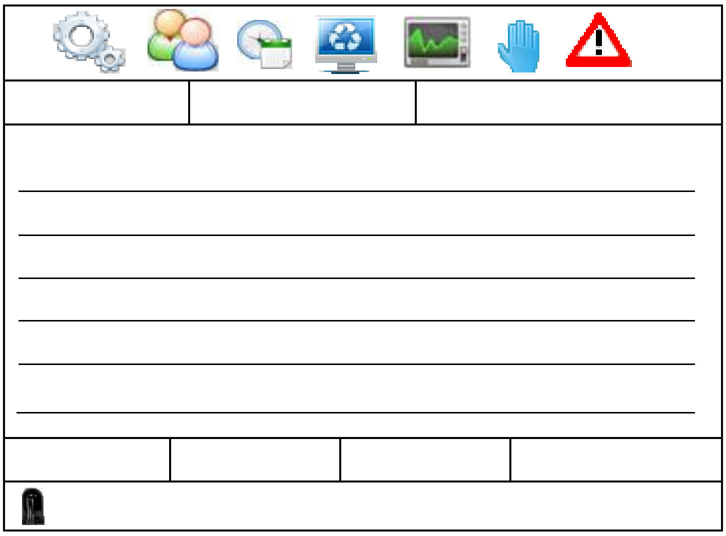
删除 DEL



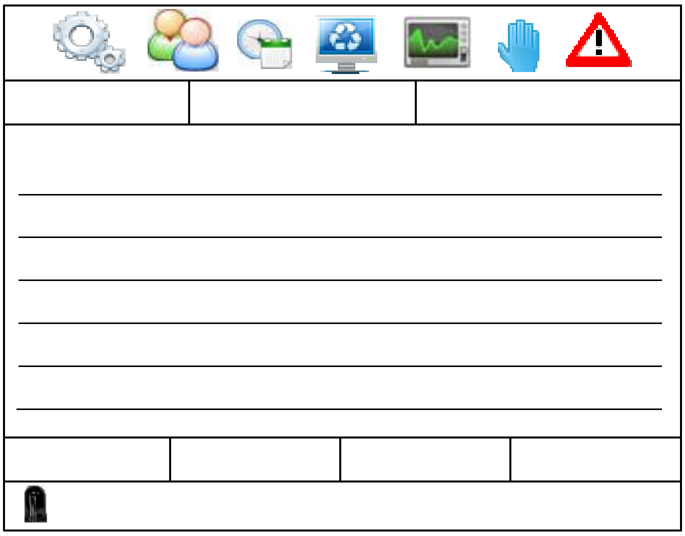
输入

6

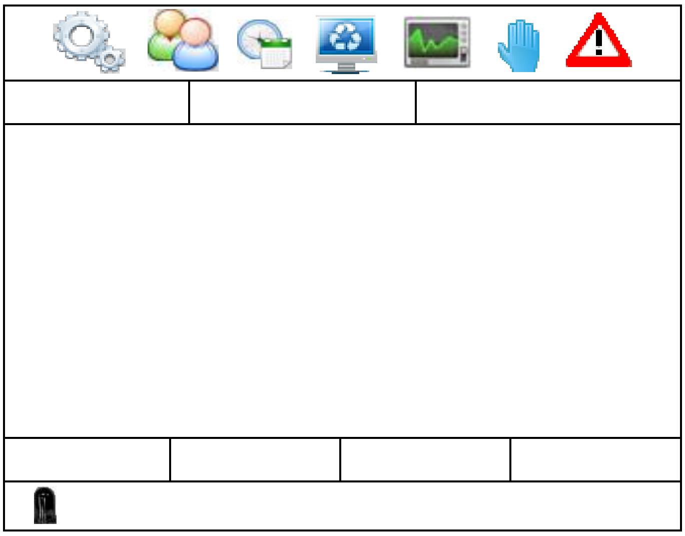
信息
IFOR



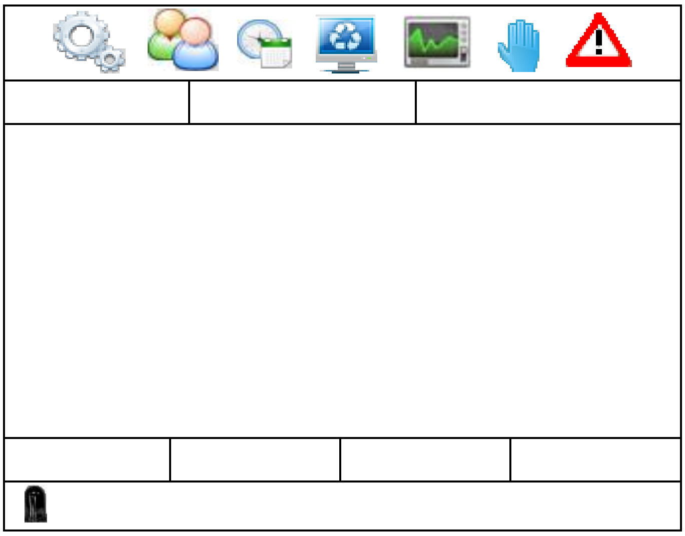
信息
IFOR



监视
WATCH

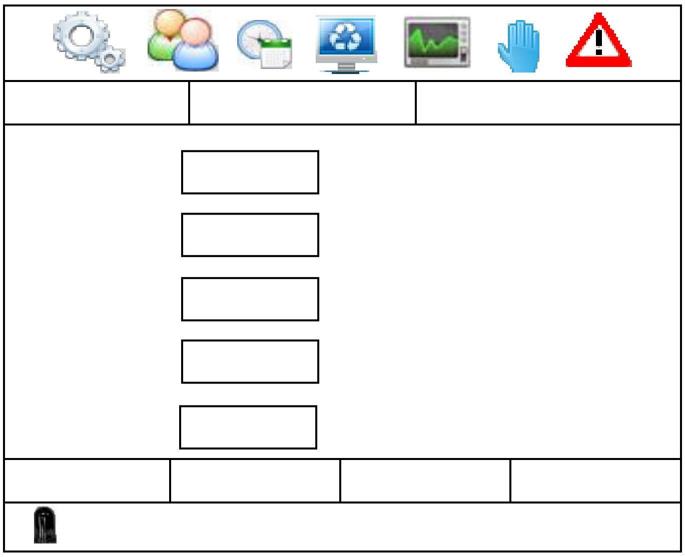


监视
WATCH

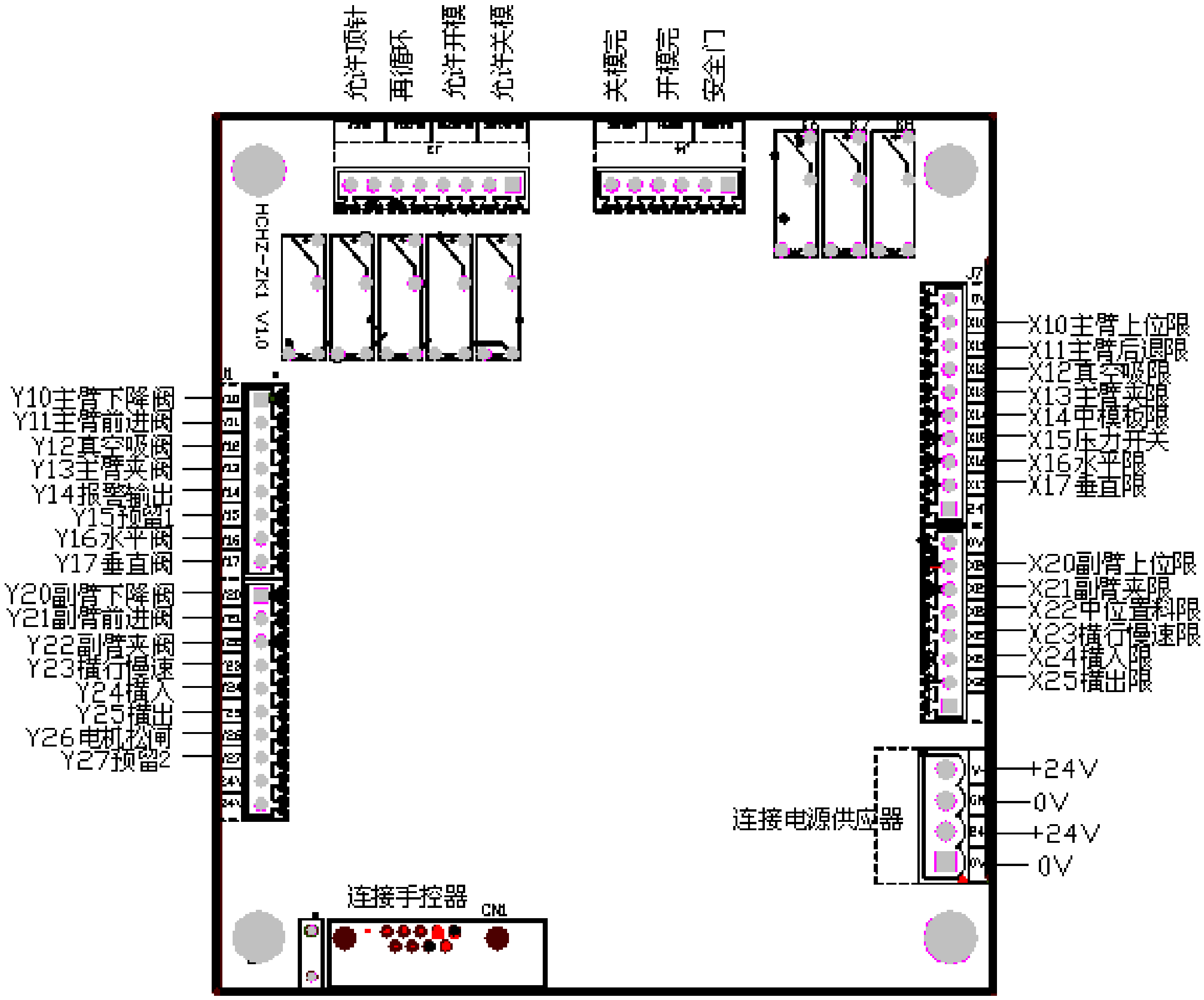


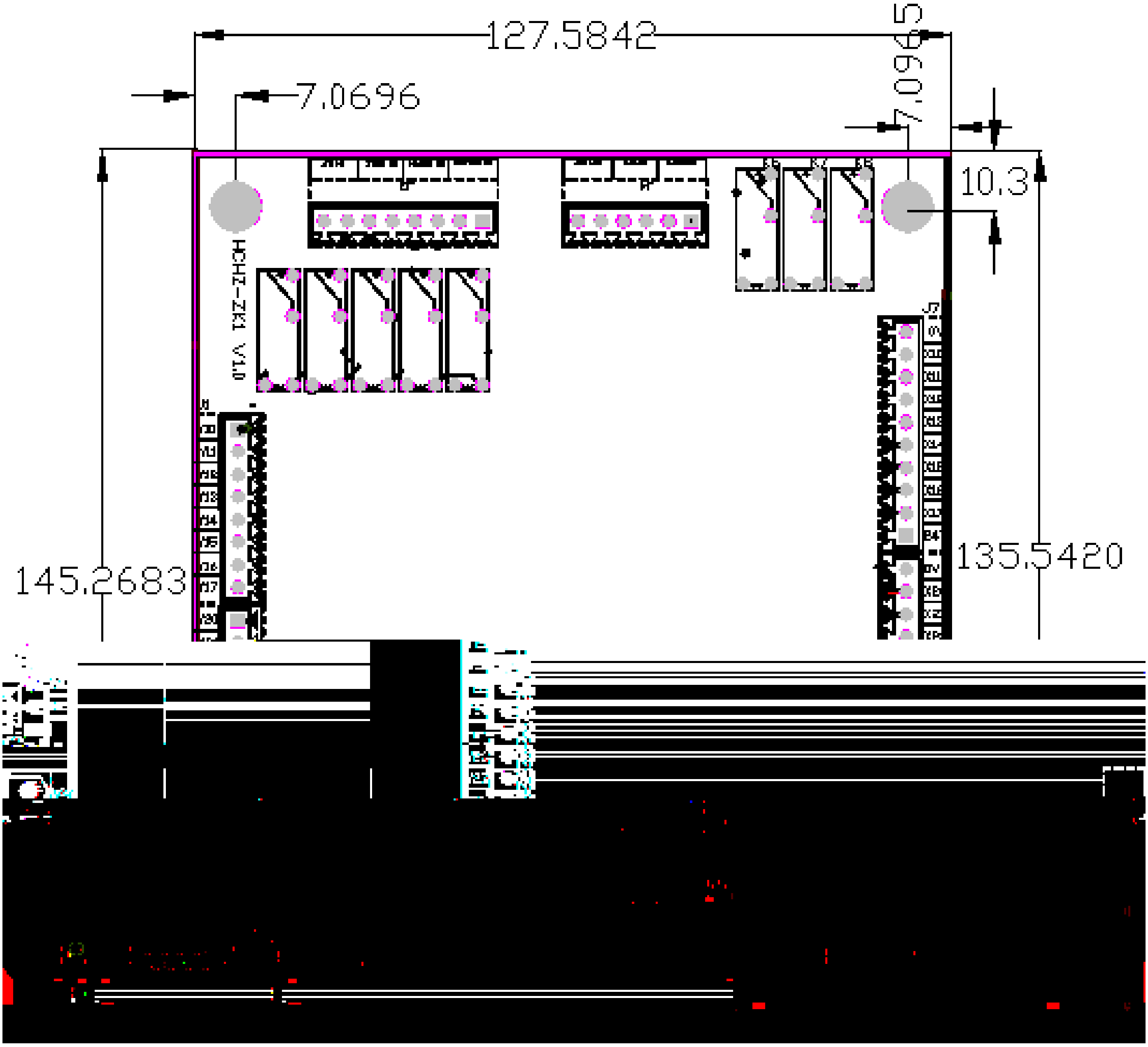
功能 FUNC

↵



功能 FUNC ↵

允许顶针
再循环
允许开模
允许关模
关模完
开模完
安全门
J3
J4
K6
K7
K8
HCHZ-ZK1 V1.0
J1
J7
Y10主臂下降阀
Y11主臂前进阀
Y12真空吸阀
Y13主臂夹阀
Y14报警输出
Y15预留1
Y16水平阀
Y17垂直阀
Y20副臂下降阀
Y21副臂前进阀
Y22副臂夹阀
Y23横行慢速
Y24横入
Y25横出
Y26电机松闸
Y27预留2
X10主臂上位限
X11主臂后退限
X12真空吸限
X13主臂夹限
X14中模板限
X15压力开关
X16水平限
X17垂直限
X20副臂上位限
X21副臂夹限
X22中位置料限
X23横行慢速限
X24横入限
X25横出限
+24V
0V
+24V
0V
连接电源供应器
连接手控器
CN1


127.5842
7.0696
7.0965
10.3
HCHZ-ZK1 V1.0
145.2683
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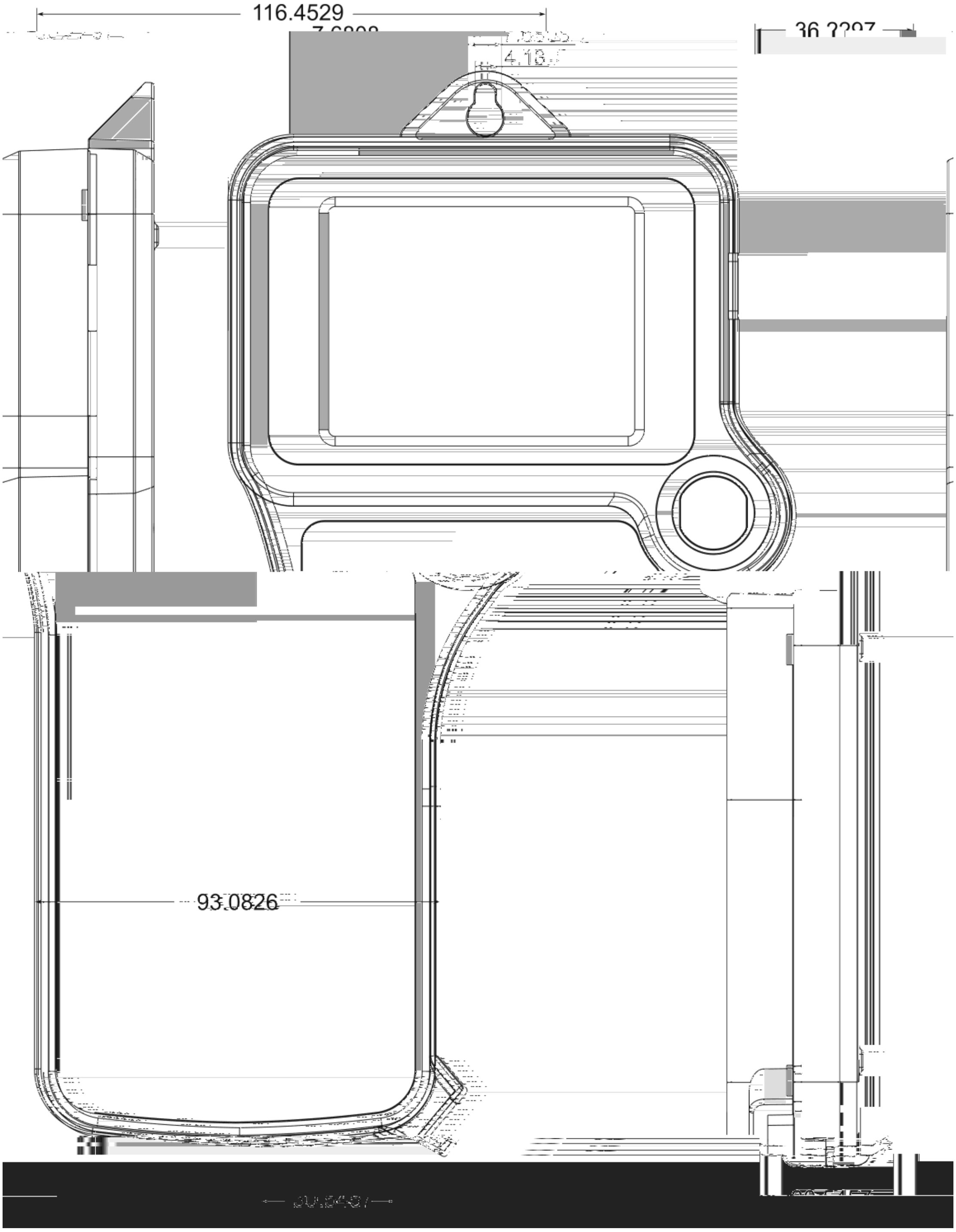
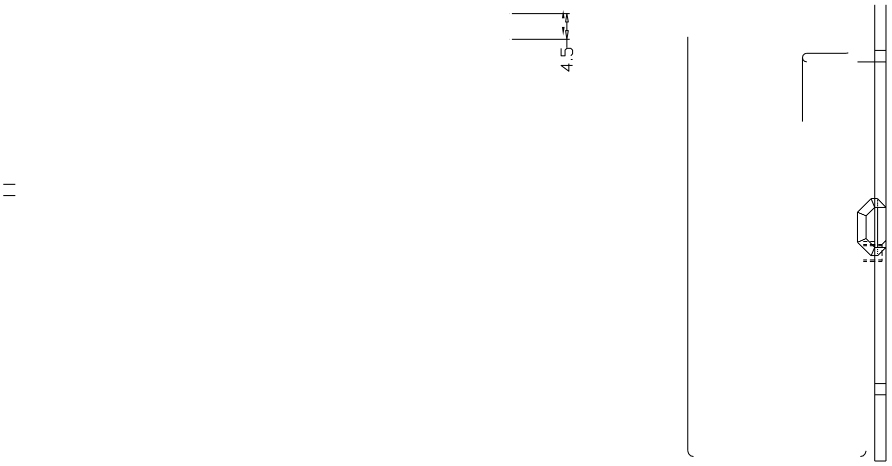

116.4529
93.0826


4.5