

**WWS**

**Shenzhen Hh**

**W**



R6

( )

R6



AO	2020-11	



<b>1</b>	.....	<b>1</b>
1.1		1
1.2		1
1.3		1
1.4		1
1.5		2
<b>2</b>	.....	<b>3</b>
2.1		3
2.2		3
<b>3</b>	.....	<b>4</b>
3.1		4
3.2		6
3.2.1		6
3.2.2		7
3.2.3		7
3.2.4		8
3.2.5		8
3.2.6		9
<b>4</b>	.....	<b>9</b>
4.1		9
4.2		10



1

2

3

:

1)

2)

3)

4)

5)

6)





1)

2)

3)

4)

5)

6)

7)

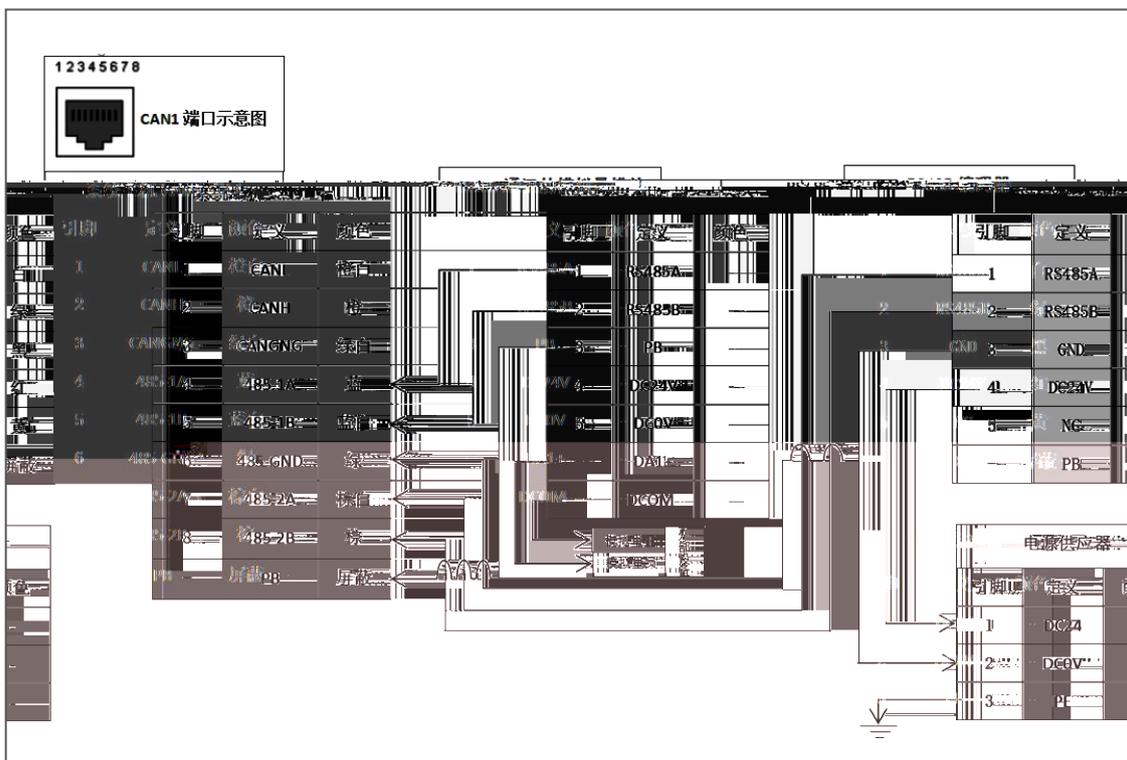
50

8)

1. 2.0.2.1, 7.8.01 ( )
2. -> -> ( )
3. -> RS485 ,
4. -> RS485 2.2 ( )
5. , 7.8 , 7.8 ( )

CAN/

:



CANV

-&gt;

-&gt;



1.

2.

3. Pn

4. Pn

Pn

5. Pn

1

P1

2 Pn

32

6.

7.

模拟量通道	值	添加	确定
通道 0	0	删除	取消



- 1
- 2
- 3
- 4
- 8.

0-10.0V

输出点	延时(s)	添加	确定
Y 10	0	注册	

取消

- 1
- 2
- 3
- 4
- 9.
- 10.

Y

Y10

0

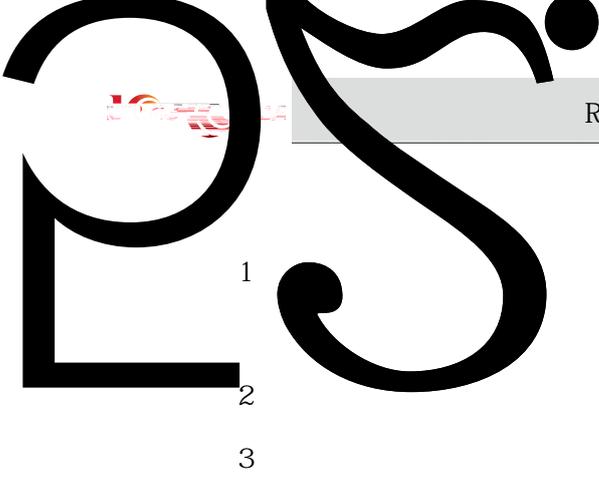
请选择插入的模块

插入到现有模块  新建模块

请新建一个模块

模块名称: 直线

确定 取消



11.

<b>插入</b>	调用模块	<input type="text"/>
	返回标签	<input type="text"/>
<b>动作</b>		
<b>菜单</b>		

12.

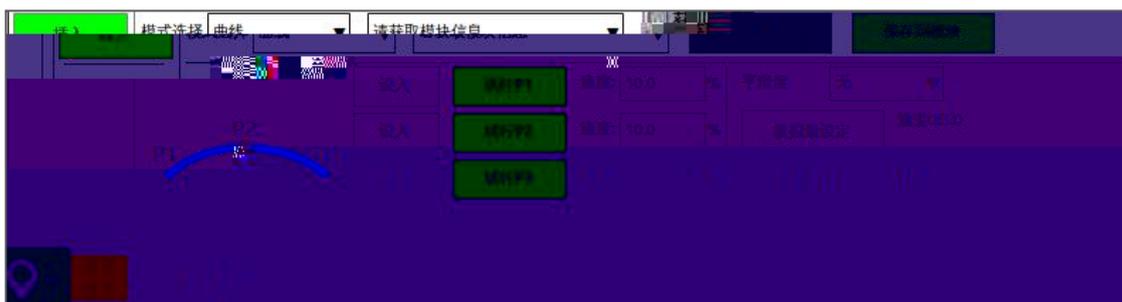
:

->



1. P1 P1->P2 P2 P2->P1 P1
2. P1-P2 P1-P2 P2-P1

### 3.2.2



1. P1 P1->P3 P3 P3->P1 P1
2. P1-P2-P3 P1-P2-P3 P3-P2-P1

### 3.2.3





1. P1 P1->P2 P2 P2->P1 P1 P3

2 n

### 3.2.4



1. P1 P1->P3 P3 P3->P1 P1 P2 P4

2 n

### 3.2.5



1. P1 P1->P2 P2 P2->P1 P1 P3

2 n



3 0 1

4

5

### 3.2.6



1. P1 P1->P3 P3 P3->P1 P1 P2 P4

2 n

3 0 1

4

5

```
Q:      :      :0      :0      :0|5.00      :rev      :9      :3
P1:759.704|103.042|1359.972|-62.272|21.089|-32.330 P1      :10.0
P2:760.023|100.661|1359.972|-62.272|21.089|-32.509 P2      :20.0
P3:761.561|100.656|1354.616|-62.504|21.430|-32.593 P3      :30.0
P4:514.000|0.000|865.000|0.000|90.000|0.000 P4      :10.0
      :2P1      :0P2      :0P3      :0P4      :1
```



P1J:0.000|0.000|12.932|-66.558|45.860|16.566 P2J:-0.179|0.000|12.932|-66.558|45.860|16.566

P3J:-0.179|0.000|12.528|-66.558|45.860|16.566 P4J:0.000|0.000|0.000|0.000|0.000|0.000

IO:5|0.0 :1 :10.0 :0

1: : :J1:0.000,J2:0.000,J3:12.932,J4:-66.558,J5:45.860,J6:16.566

:10 :0.00 :

2: -0 :5.00 :0.0

3: :Y015 :0.0

4: : :X760.023,Y100.661,Z1359.972,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

5: : :X760.217,Y103.040,Z1358.187,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

6: : :X760.536,Y100.659,Z1358.187,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

7: : :X760.729,Y103.039,Z1356.401,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

8: : :X761.048,Y100.658,Z1356.401,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

9: : :X761.242,Y103.037,Z1354.616,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

10: : :X761.561,Y100.656,Z1354.616,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :

11: :Y015 :0.0

12:

1.

2 8



3

4

2

1

5

:

0: : :J1:0,J2:0,J3:0,J4:0,J5:-90.000,J6:0

:80.0 :0.00 :

1: :[ ID1]

2: : : +

:0 :200.000 :0.000 :20.0

3: [2]:

4: : : +

5: :[ ID0]

6:

[2]:

0: : :0 :0 :0| 1.00 :rev :9 :3

P1:759.704| 103.042| 1359.972| -62.272| 21.089| -32.330 P1 :10.0

P2:760.023| 100.661| 1359.972| -62.272| 21.089| -32.509 P2 :20.0

P3:761.561| 100.656| 1354.616| -62.504| 21.430| -32.593 P3 :30.0

P4:514.000| 0.000| 865.000| 0.000| 90.000| 0.000 P4 :10.0

:2 P1 :0 P2 :0 P3 :0 P4 :1

P1J:0.000| 0.000| 12.932| -66.558| 45.860| 16.566 P2J:-0.179| 0.000| 12.932| -66.558| 45.860| 16.566

P3J:-0.179| 0.000| 12.528| -66.558| 45.860| 16.566 P4J:0.000| 0.000| 0.000| 0.000| 0.000| 0.000

IO:5| 0.0 :1 :10.0 :0

1: : :J1:0.000,J2:0.000,J3:12.932,J4:-66.558,J5:45.860,J6:16.566

:10 :0.00 :

2: -0: :1.00 :0.0

3: :Y015 :0.0

4: : :X 760.023,Y 100.661,Z 1359.972,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

5: : :X 760.217,Y 103.040,Z 1358.187,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

6: : :X 760.536,Y 100.659,Z 1358.187,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

7: : :X 760.729,Y 103.039,Z 1356.401,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

8: : :X 761.048,Y 100.658,Z 1356.401,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

9: : :X 761.242,Y 103.037,Z 1354.616,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

10: : :X 761.561,Y 100.656,Z 1354.616,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :

11: :Y015 :0.0



12:

8

0: :X014

1: : : +

X756.221,Y94.684,Z:1356.886

2: :1.0s

3:

8



8

518000

0755-26417678

0755-26416578

